

Technical Data Sheet

Product Description

AXAREL PD-680-II is a solvent degreaser formulated to meet the requirements P-D-680B specification in accordance with A-A-59601E Type II. AXAREL PD-680-II is a suitable replacement for isopropyl alcohol (IPA), acetone, methyl ethyl ketone (MEK), mineral spirits and other low flash point, flammable solvents. Removes a wide range of soils such as greases, mineral oils, lubricants, coolants, synthetics, and particulate matter.

Properties

Appearance	Clear Liquid
APHA Color	0 – 100
Specific Gravity (25 °C)	0.768 – 0.820

Soils Removed

- Wide Range of Non-Polar Soils
- Corrosion Inhibiting Compounds
- Hydraulic Fluids
- Metalworking Fluids
- Oils
- Greases

Equipment

Suitable for use in a variety of commercially available cleaning equipment including immersion tanks and low-pressure spray-under-immersion systems.

Process

Manual Cleaning:

Apply at full concentration to the desired substrate by brush, pad or cloth.

Immersion Cleaning:

Add at full concentration to the wash tank reservoir. The use of ultrasonics or heat is not recommended.

Disposal/Safety

Disposal

Vantage recommends contacting your current or local environmental service company for proper disposal.

Safety

Please see Safety Data Sheet for further information.

Approvals and Testing

Conforms A-A-59601E, Dry Cleaning and Degreasing Solvent, PD-680

NSN 6850-00-285-8011, 6850-00-274-5421

Technical Data Sheet**Packaging**

Available in pails and drums.

Shelf Life

36 months when stored in original, sealed container above 50 °F (10 °C).



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