

## Sonora Oil Lipstick

This sateen finish lipstick provides nice glide and comfortable wear.

Phase	%	Ingredient	INCI	Supplier	Function
1	15.00	Liponate™ TDTM	Tridecyl Trimellitate	Vantage™	Emollient
1	22.15	Jojoba Ester-15	Jojoba Esters	Vantage™	Emollient
1	20.00	Jojoba Glaze LV	Simmondsia Chinensis (Jojoba) Seed Oil (and) Ethylene/Propylene/Styrene Copolymer (and) Butylene/Ethylene/Styrene Copolymer	Vantage™	Emollient
1	5.00	Liponate™ Jojoba 20	Jojoba Esters	Vantage™	Emollient
1	5.70	Carnauba Wax	Copernicia Cerifera (Carnauba) Wax	Strahl & Pitsch	Structuring Agent
1	5.80	Candelilla Wax	Euphorbia Cerifera (Candelilla) Wax	Strahl & Pitsch	Structuring Agent
1	5.25	Beeswax	Cera Alba (Beeswax)	Strahl & Pitsch	Structuring Agent
1	5.00	Covanol® Red OS NA 3075	CI 15850 (and) Octyldodecanol (and) Sorbitan Oleate	Sensient	Colorant
1	5.00	Covanol® White OS NA 9787	CI 77891 (and) Octyldodecanol (and) Sorbitan Oleate	Sensient	Colorant
1	10.00	Colorana® Bordeaux	Iron Oxides (and) Mica	EMD Performance Materials	Colorant
1	0.50	SUNSIL 130H	Silica	Vantage™ (Sunjin)	Functional Powde
2	0.60	Diocide™	Caprylyl Glycol (and) Phenoxyethanol (and) Hexylene Glycol	Centerchem	Preservative

## Procedure:

1. Add Phase 1 ingredients to main vessel and begin propeller mixing. Heat to 90°C. Mix until uniform.

2. At 90°C, add Phase 2 ingredient. Mix until uniform.

3. At 90°C, pour off into lipstick mold and freeze.

Stability: Stable for 6 weeks (F/T, 45°C, 25°C)

Vantage Personal Care<sup>™</sup> - www.vantagegrp.com

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